

Lock Release™ Kit - CL

Side Mount Automatic Lock

Another
INNOVATIVE SOLUTION

From *SERIO-US LOCK*



Versatile and convenient automatic locking

Replaceable Components

Individual parts can be purchased separately, rather than replacing the entire lock, if damage occurs during operation

Tamper Resistant

No cable to get cut or damaged in any way

Spring Assist

Automatically returns to locked position after container is dumped

Maximum Security

Bar extends completely over can and lids

Customer Friendly

Bar swings down, out of the way, when padlock is removed, providing easy access

Lid Protection

Built in stop prevents bar from contacting or resting on lids

Corrosion Resistant

All parts are powder coated, plated and/or stainless steel

Universal Fit

Works on flat and slant top containers

****Works best with short shank padlock up to 5/16" diameter****

Holtz Industries, Inc.
200 S Terrace Court | Newark, OH 43055
TF: 1-800-535-0104 | Web: www.holtzindustries.com

 **SERIO-US LOCK**
The Leader In Automatic Locks Since 1988

Before you begin, please read through the entire instructions.

What's needed:

3/4" I.D. Sch. 40 Pipe (1), "C" clamps (2)

Additional items needed if bolting rather than welding to container:

Adjustable wrench, Drill with a 3/8" drill bit, 3/8" carriage bolts (4), 3/8" nuts (4), 3/8" flat washers (4), Optional lock washers (4)

Note: IMPROPERLY FITTING LIDS

Lids that hang over the front of the container by more than 2" may cause complications. Please call to discuss options.

Step 1:

Position the Lock Body on the left side of the container. Lock Body should be flush with the top and the front of the channel as shown in Figure 1. Clamp in place.

Step 2:

Position the Pivot Plate on the right side of the container. Plate should be flush with the top and the front of the channel as shown in Figure 1. Clamp in place.

Step 3:

Insert the pipe into Side Plates. When the Lock is in the home (closed) position, the pipe should not rest on the lids. For thinner lids, the Lock Body and Pivot Plate can be adjusted down for a closer fit. If adjusted, the Lock Body and Pivot Plate should remain parallel with the top and flush with the front of the channel. Leave at least a 1/4" gap between pipe and lids.

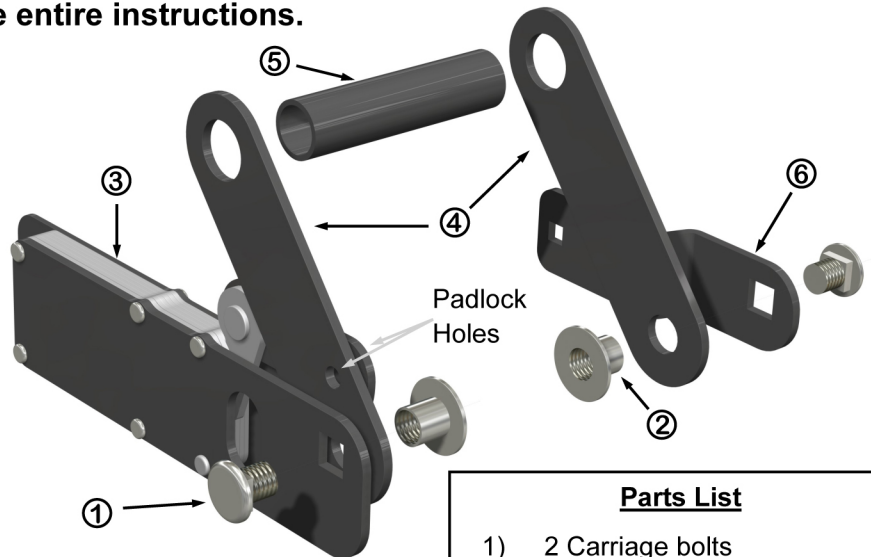
Step 4:

Make sure pipe is square with Side Plates as shown in Figure 2. Weld together. Excess pipe, extending more than 1/4" past plates will need to be trimmed after Step 5.

Step 5:

Weld Lock and Pivot Plate to channel or, if bolting, drill holes and use 3/8" bolts, nuts and washers to secure base plates to channel.

Important Welding Note: To keep the lock from getting too hot during welding, use several short (about 1") welds to secure lock body to container.



The Lock Release™ Kit CL comes preassembled (Pipe not included). However, if parts need to be replaced, they can be purchased separately. Channel lock pliers will be needed to remove the flange nuts and disassemble the kit.

Parts List

- 1) 2 Carriage bolts
- 2) 2 Flange nuts (self locking)
- 3) 1 Lock Body
- 4) 2 Side Plates
- 5) 1 Sch. 40 x 3/4" I.D. Pipe*
- 6) 1 Pivot plate

* Pipe not included in kit

